



VERTICAL AXLE (with yoke attached)

TOP VERTICAL 6mm id BEARING

ARM PLATE (must orientate correctly)

THREADED BEARING HOUSE

VTA ADJUSTER WHEEL

THREADED BASE

2.5mm BALL BEARING

M3 STAINLESS STEEL SET SCREW

- put in with threadlock
- tighten such that ball bearing locates in "bearing house" groove, then back off 1 turn

M4 steel CLAMPING SET SCREW put in with grease

LOWER VERTICAL 6mm id BEARING

To replace threaded base - only undo M3 stainless set screw and slacken M4 clamping set screw. The Threaded base can now be pulled off downwards. Replacement is a reversal of the removal process only remember to ensure the 2.5mm ball bearing is inserted and read drawing note about backing off 1 turn.

# ARM BASE ASSEMBLY